

S. FAB



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RBE350A94-2704-00

Job Sheet 183111



5789

Part No: RBE350A94-2704-00

Job Qty: 3 ea

Part Name: Pedals Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2704-00 Rev C IPP Rev A 18.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		9/24/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	3 pcs		9/24/18	0.08	0.12	Small Fab-9		MLL DAS 38
110	QC	3 pcs		9/24/18	0.00	0.00	QC5		38
130	Packaging	3 pcs		9/24/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-FG	3 Ea		9/24/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per DWG sheet 1
Descriptions: 130 - Bag and tag

OCT 11 2018
DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90866A030	Wing Nut 5/16" - 18	3 Ea (1 ea) 16	90-Start up Operation	3036845
91102A755	Split Lock Washer	3 Ea (1 ea) 16	90-Start up Operation	3036845
91247A593	Hex Head Cap Screw	3 Ea (1 ea) 16	90-Start up Operation	3093341
RBE350A94-2704-00-01	Plate	6 Ea (2 ea) 32	90-Start up Operation	3094709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90866A030	3	71	0
	91102A755	3	87	0
	91247A593	3	35	0
	RBE350A94-2704-00-01	6	42	0

Part Specifications

Specifications could not be found.

Plex 9/12/18 1:17 PM dart.logan.david



Container No: S116133



Part: RBE350A94-2704-00

Job No: 183111

Serial No/Batch: S116133

Revision: C

Inspector:

Exp Date:

Instructions:

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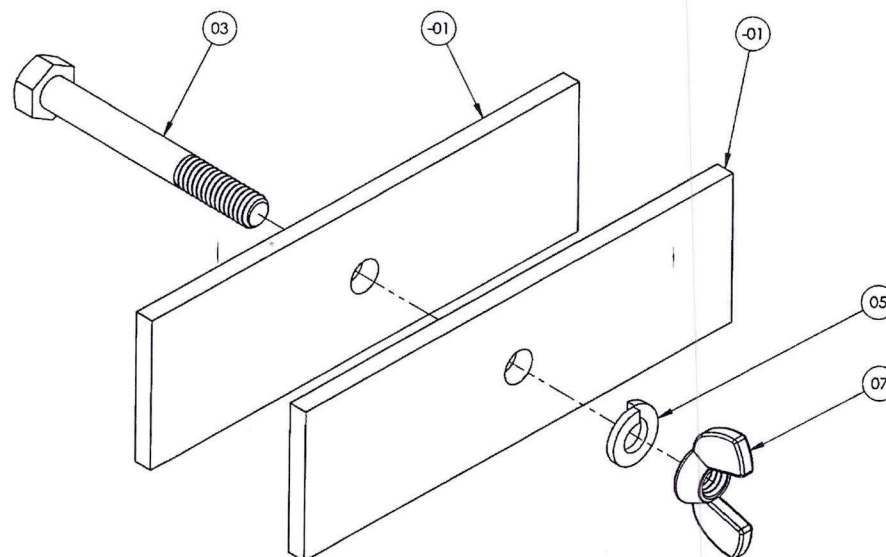
Date: 10/04/18

2AQ
8C
02-C

9105 7 / 720

ITEM #	QTY	PART #	TITLE
-01	2	RBE350A94-2704-00-01	PLATE
03	1	McMaster#91247A593	HEX HEAD BOLT 5/16"-18 x 2-1/2" LG.
05	1	McMaster#91102A755	LOCK WASHER 5/16"
07	1	McMaster#90866A030	WING NUT 5/16"-18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOL.	-	9/9/2009	WP	DW
1A	ADDED MCMASTER-CARR NUMBERS FOR -03 THRU -07.	-	12/15/2010	RJC	RW
1B	CH'D T/N AND NAME WAS RBEA94-2704-00 LOCKING TOOL, PEDALS IS RBE350A94-2704-00 JAMMING TOOL, PEDALS.	-	11/14/2013	RJC	RW
2	UPDATED TO NEW DRAFTING STANDARDS. -01 ADDED MATL OPTION WAS 1018 IS A36/1018/1020. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	15-0142	6/12/2015	DPD	JAG
C	TEMPLATE UPDATED	17-806	18.1.2	VM	ML



RBE350A94-2704-00 PEDALS LOCKING TOOL

- NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE PEDALS LOCKING TOOL	
PART NO. RBE350A94-2704-00	REV C
TOOL NO. RBE350A94-2704-00	
INITIALS AND DATE	
DESIGNED BY: VM 18/01/02	TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 01/02/2018	.XX ± .01 ANGLES ± .5°
CHECKED BY: VM 01/02/2018	X ± .1 SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/03/2018	APPROVED BY: ML 01/03/2018
SCALE: NTS	SHEET 1 OF 2
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